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Comparison of the triboluminescent properties for europium tetrakis and ZnS:Mn powders

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Abstract

In 2006, some authors determined that the triboluminescence (TL) of manganese-doped zinc sulfide (ZnS:Mn) increases with increasing impact velocity. In 2011, the authors discovered a method of synthesizing europium dibenzoylmethide triethylammonium (EuD₄TEA) that produced TL 106% greater than ZnS:Mn. In fact, this material is bright enough to be seen in daylight. This paper investigates the effects of increasing impact energy on the TL of EuD₄TEA and various grain sizes of ZnS:Mn using a drop tower. The low energy results indicate that increasing impact energy can increase the triboluminescent light yield for impact energies up to 1.4 J, the upper limit of the drop tower. The minimum activation energies required for each material are also explored. In addition, the effects of the increasing impact energy on the triboluminescent decay time are also investigated. The details of the experimental setup, synthesis of EuD₄TEA, and results are discussed in this paper.

Keywords: Triboluminescence, Europium tetrakis, ZnS:Mn

Background

One of the most unique crystal properties is the ability to emit light when it undergoes fracture. This property is present in about 50% of known crystals and is called triboluminescence (TL) [1]. Scientists have yet to come up with a complete theory that can predict this unique phenomenon; however, this has not stopped scientists from around the world devising useful applications for such materials [1].

Damage detection is one use for TL [2-7]. There are a number of techniques currently being used for damage detection and monitoring of civil, aerospace/military structures, and aircraft [6]. However, the major drawbacks of the current techniques are the lack of *in situ* and distributed sensing [6,8-10]. In addition, the associated cost resulting from the downtime required for periodic non-destructive inspections can be very high for aerospace structures like aircrafts and civil structures like bridges [6].

TL-based sensor systems may be able to overcome these challenges as they have the potential for wireless, *in situ*, and distributed sensing that can enable real-time continuous monitoring [6]. In addition, TL-based sensor

systems comprising of triboluminescent materials could allow for real-time monitoring of both the magnitude and location of damage with reference to the host structure [2,3]. They can also be used as stress, fracture, and damage sensors [4,5].

If these sensors are to become a reality, however, the TL emitted must be bright. Of the hundreds of known triboluminescent materials, only a few are bright enough to be seen in daylight. One organic material that is bright enough is europium tetrakis dibenzoylmethide triethylammonium (EuD₄TEA) [11-18]. This material has 206% of the TL yield compared to ZnS:Mn subjected to low-energy impacts [11]. However, due to its organic nature, EuD₄TEA appears to be more easily damaged than ZnS:Mn [11].

Theory and measured properties

The luminescence induced by any mechanical action on solids is known as mechanoluminescence (ML) [1,19]. ML can generally be divided into two more categories: (1) light emitted during elastic and plastic strain known as deformation luminescence (DL) and (2) light emitted during fracture known as TL. The ML intensity depends on a large number of factors, including stress, strain, strain rate, pressing rate, temperature, atmospheric pressure, dielectric constant, mobility, particle/crystal, sample mass, trap depth, piezoelectric constant, trap concentration, radiation

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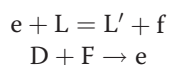
fluence, dopant type and concentration, sample firing temperature, sample sintering temperature, sample annealing temperature, firing time, sintering time, charge carrier capture cross section, number of successive pressings, efficiency for the conversion of mechanical energy into light energy, crystal structure, crystallographic direction, piezoelectric constant, dislocation density, area of newly created surfaces, dislocation charge, sample hardness, and sample age [19]. As a result, the exact cause of ML is unknown [1,19]. Despite this limitation, great progress has been made to increase our understanding of ML [1,19].

In 1888, Walton coined the term 'triboluminescence' to denote the light emission resulting from fracturing materials as cited in [1]. While there has been much study on the topic of TL, there is no single theory that can predict TL. However, since 1888, several facts have been learned [1]:

1. TL occurs more frequently in crystals whose structure lacks a center of symmetry.
2. If a compound is optically active and one of the isomers is TL, the other one may or may not be TL.
3. With certain compounds, the TL activity may fade over a period of weeks or months after the crystals have been grown. Thus far, only arsenic trioxide has been shown to possess this property.
4. The TL intensity produced depends on the physical conditions of the crystallization.
5. For every material, there is a crystal size below which the substance is not TL.
6. Elements by themselves are not TL.
7. Few amorphous substances are TL, which indicates that a crystalline structure is required.
8. TL emission can arise from the dielectric breakdown of the surrounding gas during fracture.

Since the 1930s, it has been known that alkali halide crystals irradiated by x- or γ -rays experience DL [1]. The emission yield varies between materials; however, as an estimate, approximately 10% of the light occurs in the elastic region, 75% from the plastic region, and 15% from TL [1]. In addition, it has been discovered that generally no DL is produced from alkali halide crystals which are either not irradiated or merely additively colored [1]. However, TL is observed in both cases [1].

It is believed that DL comes from the recombination of free electrons (e) with luminescence centers (L). The free electrons are produced when a mobile dislocation (D) interacts with an F-center (color center). This can be expressed as [1]



In 1970, Senchukov and Shmurak discovered that the DL hysteresis existing under both elastic and plastic

deformation is consistent with electrons being released from F-centers as cited in [1]. At low stresses, dislocation lines bend elastically about their pinning points (point defects). As they bend, electrons are released from the F-centers [1]. The electrons will then combine with luminescent centers to produce DL. In 1969, Shmurak showed that the total number of photons emitted from irradiated KCl is proportional to the area swept out by the dislocation lines as cited in [1]. It was also discovered that after removing the samples from low stress, the dislocation lines return to their original positions by the tensions acting along these lines. As they do, they move through the regions of the crystal cleared of F-centers. To produce new luminescence, a stress must be applied which will bend the dislocation lines further than in the previous cycle. At even higher stresses, a dislocation line will unpin itself. This freely moving dislocation processes a glide in the crystal. This is consistent with the observation that the DL peaks which occur during plastic deformation do so in the glide region of the stress-strain curve [1].

Bohun, in 1956, and Pirog and Sujak, in 1968, observed that electrons are emitted from the surface of x-ray-irradiated alkali halides when they are stressed as cited in [1]. This emission was attributed to the presence of F-centers in the surface regions of the crystal [1]. It should be noted that no emission of electrons was detected when the crystal had been bleached prior to stressing. In addition, Gyulai and Hartly discovered that plastic deformation produced a large transient increase in the conductivity of natural rock salt crystals as cited in [1]. The stress required to produce the first substantial rise in conductivity agreed roughly with the yield stress [1]. If the load was returned to its original value, removal and reapplication of the same load had no further effect [1]. A new transient effect was produced only if the previous total load was exceeded [1]. This result was attributed to the electrons being released by the motion of the dislocation [1].

In 1966, Butler studied the luminescence produced when straining γ -irradiated alkali halides as cited in [1]. When deformed plastically, the crystals glowed [1]. The maximum wavelength at which the main peak occurred in each salt's DL spectrum was found to fall on a single line in a Mollwo-Ivey plot [1]. In this particular type of plot, the maximum wavelength is graphed against the square of the lattice constant of the salt under consideration [1]. The results from this indicated that the luminescence that was produced from each salt was similar [1]. In another experiment, Butler measured the fraction of F- and M-centers remaining after various bleaching times when the KCl crystal was flooded with light absorbed by the F-band [1]. Their data indicated that the DL curve goes through a maximum at the same bleaching time as does the M-center concentration [1]. Therefore both the F and M-centers are involved in the luminescence process [1]. Because additively colored

crystals containing both F and M-centers do not exhibit DL, a second type of center known as the recombination center must also be involved in the luminescence process [1].

Current DL materials include ZnS:Mn, x- or γ -irradiated alkali halide crystals, SrAl₂O₄:Eu, SrAl₂O₄:Ce, SrAl₂O₄:Ce, Ho, SrMgAl₆O₁₁:Eu, SrCaMgSi₂O₇:Eu, SrBaMgSi₂O₇:Eu, Sr₂MgSi₂O₇:Eu, Ca₂MgSi₂O₇:Eu,Dy, CaYAl₃O₇:Eu, (Ba,Ca)TiO₃:Pr³⁺, ZnGa₂O₄:Mn, MgGa₂O₄:Mn, Ca₂Al₂SiO₇:Ce, ZrO₂:Ti, and ZnS:Mn,Te [19-39]. DL has also been observed in the nanoparticles of ZnS:Mn [30], SrAl₂O₄:Eu [40,41], and ZnMnTe [41].

In this paper, we investigate the triboluminescent properties of ZnS:Mn and EuD₄TEA. It should be noted that the luminescence of EuD₄TEA is purely TL. The triboluminescent light emitted by ZnS:Mn, on the other hand, is only 15% of the emission. The remaining is caused by DL. To be more exacting, 80% comes from the plastic region and 5% comes from the elastic region [1].

Experiment

Previous research

One of the brightest inorganic TL materials is ZnS:Mn. In 2006, Bergeron et al. quantified the relationship between the triboluminescent intensity and impact velocity for ZnS:Mn [7,42-44]. Using a drop tower as described in [44], the triboluminescent response from ZnS:Mn powder was measured. It was found that the intensity of the triboluminescent response appears to be a function of impact velocity with two regions of interest as shown in [7,44]. The first region is in the velocity range below 2 m/s. Here, the production of triboluminescent light appears to have a threshold of approximately 0.5 m/s [44]. Above this threshold, the projectile has sufficient velocity (or energy) to break ZnS:Mn crystals and to produce triboluminescent light as shown in (Figure 1) [44].

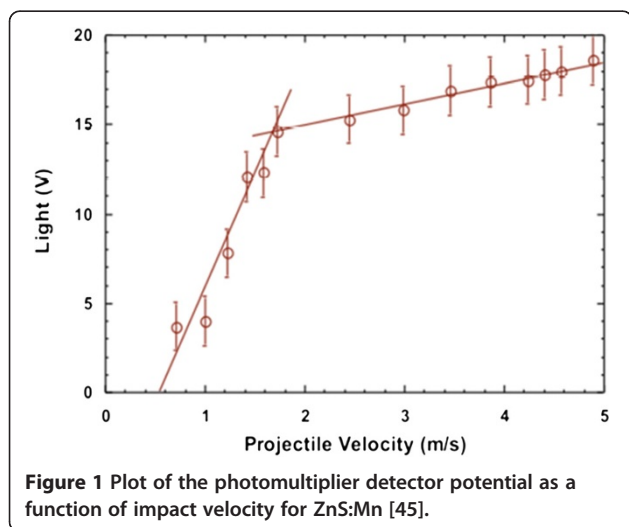


Figure 1 Plot of the photomultiplier detector potential as a function of impact velocity for ZnS:Mn [45].

In addition, Bergeron et al. found that the triboluminescent intensity increases rapidly until about 2 m/s [44]. The second region begins at 2 m/s and appears to be a saturation state, where the slope is not as steep. This was likely due to the ball breaking as many crystals as possible in the impact area. Increasing the energy above this threshold cannot generate more light due to the lack of crystals in the impact area, thus indicating less sensitivity to impact velocity [44].

In 2011, the authors found that europium dibenzoylmethide triethylammonium (EuD₄TEA) is 106% brighter than ZnS:Mn [45]. Due to its unique properties, a low-velocity impact study similar to that of Bergeron et al. was performed to determine if EuD₄TEA and three ZnS:Mn samples from Phosphor Technology of Great Britain with different grain sizes would behave in a similar manner. Additionally, instead of using the peak potential as was done in Bergeron et al., [7,44] the total light yield would be determined.

Synthesis of EuD₄TEA

The first EuD₄TEA material was synthesized by Hurt et al. [12]. Using this method, it was discovered that TL was dependent on the concentration of the chloride ions present, with TL increasing as the concentration of chloride decreases by washing [15]. Due to the high cost of anhydrous europium(III) chloride and the time required filtering, the authors in 2011 replaced the chloride salt with europium(III) nitrate hexahydrate [16]. This replacement caused the triboluminescent light yield to increase by 82%, and the product yield also increased due to the lack of washing required [16].

In 2012, the authors investigated the effect of various solvents on the TL of EuD₄TEA [17]. Here, the data showed that using different solvents can make a difference in the amount of TL produced upon impact [17]. The large crystal-sized samples made with acetone produced the most TL [17]. Surprisingly, however, the use of the expensive pure anhydrous ethyl alcohol failed to produce the largest light yield [17]. Instead, the use of an inexpensive laboratory-grade acetone as a solvent to synthesize EuD₄TEA crystals produces the most TL of all the solvents tested [17].

Furthermore, in 2011, it was discovered that doping EuD₄TEA can increase the TL yield even more [11,14,18]. However, if a functional impact sensor is to be designed and fabricated, a TL light yield as a function of the impact energy must be known. This paper investigates the TL light yield versus impact energy of some of the brightest known TL materials.

EuD₄TEA was synthesized using the method described in [16]. The synthesis began by dissolving 4 mmol of europium nitrate hydrate in 25 mL of heated pure anhydrous ethanol. To this hot solution, 13 mmol of 1,3-diphenyl-1,3-propanedione also known as dibenzoylmethane (DBM)

was added, followed by the addition of 14 mmol of triethylamine (TEA). The solution was heated until the mixture was clear, and then kept aside to cool slowly overnight at ambient temperature. The EuD_4TEA crystals that formed were collected under suction [16].

Low-velocity triboluminescent light yield

Once the crystals were completely dried, they were placed in a small, clear, round, wide-mouth jar for storage. Using a custom-built drop tower described in [45], the crystalline products shown in Table 1 were tested for their triboluminescent properties. The measurement began by placing 0.1 g of sample powder on a Plexiglas plate. The powder is arranged so that it is positioned around the center of the tube with a minimum height. A 130-g steel ball is positioned on a pull pin at a set distance between 2 and 42 in. above the material. The pin is pulled and the ball falls and impacts with the sample material producing TL. After each test, the drop tube is removed, the ball is cleaned, and the sample powder is redistributed near the center of the target area [45].

To determine the triboluminescent yield for a given sample, a United Detector photodiode (San Diego, CA, USA) is positioned under the Plexiglas plate 2.25 cm below the sample. A Melles Griot large-dynamic-range linear amplifier (Albuquerque, NM, USA) set to a gain of 200 μA increases the signal amplitude. A Tektronix 2024B oscilloscope (Beaverton, OR, USA) records the signal in single sequence mode with a 500- μs measurement time. Once the signal is acquired, it is analyzed using custom LabVIEW program (National Instruments, Austin, TX, USA) that integrates the area under the curve and calculates the decay time for the particular emission [45].

Photoluminescence spectra

In order to determine the luminescent center for each material, the photoluminescence spectra were measured. This was accomplished by exciting the samples with a UV transilluminator manufactured by UVP, Inc. (Upland, CA, USA) The photoluminescence was recorded using an Avantes AvaSpec 2048 USB2 spectrometer (Apeldoorn, The Netherlands), which has a wavelength range of 445 to 680 nm and a resolution of 0.13 nm. The integration time was controlled using the AvaSoft software program (Avantes). The integration time was increased by the software until the photoluminescent

Table 1 Crystalline phosphors used for testing

Material	Manufacturer	Grain size (μm)
EuD_4TEA	Alabama A&M University	-
ZnS:Mn	Phosphor Technology, Limited	8.5
		22.1
		30

emission spectrum reached its maximum that was just below the saturation limit of the spectrometer or until the background could no longer be subtracted due to a large integration time. Once this was determined, 100 spectra were recorded and averaged.

Results and discussion

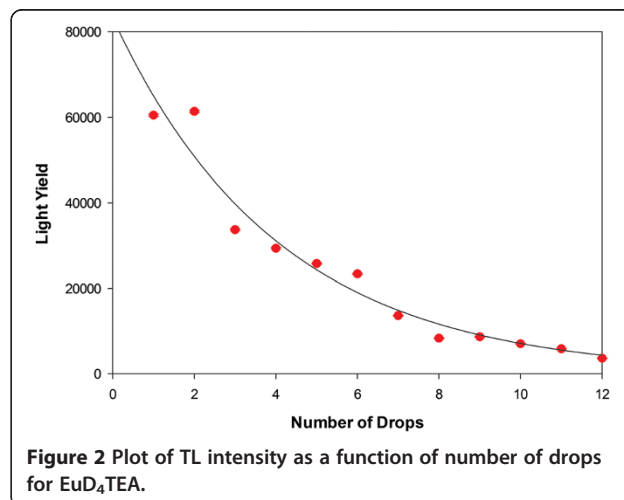
Triboluminescent light yield

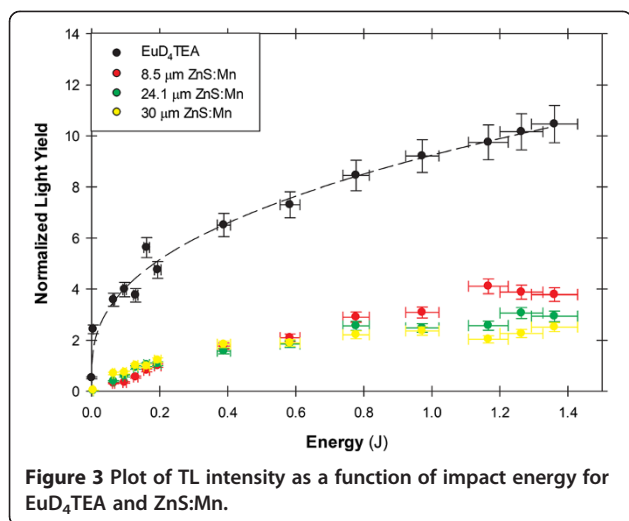
Using the drop tower and LabVIEW VI tools as described above, the TL produced by the various drop heights were analyzed. The first observation noticed is that the EuD_4TEA organic material does not survive drops as well as the inorganic ZnS:Mn . As Figure 2 shows, the TL decreases exponentially very quickly. In fact, most of the EuD_4TEA crystals had most of their TL extinguished after approximately ten drops. ZnS:Mn , on the other hand, can withstand over 50 drops, though still decreasing exponentially [46].

As Figure 2 shows, taking the average of the first five drops will not provide reliable data for this experiment. The reason is due to the fact that a majority of the TL is extinguished after five drops. As a result, the TL yield becomes not a result of the drop height, but instead a function of the material itself. Interestingly, it appears as though the total TL light produced over all drops and heights remains relatively constant.

In order to determine how the TL light yield changes with impact energy, only the first two values of each drop height was averaged for the EuD_4TEA and the first five drops were averaged for the ZnS:Mn samples. The error in this case was estimated to be 5% for the energy. In addition, the TL change between the two EuD_4TEA drops is smaller and more comparable to the change exhibited by ZnS:Mn over five drops.

The results from this test are shown in Figure 3. The data presented in Figure 3 were normalized to the 8.5- μm





ZnS:Mn TL yield collected from a drop height of 6 in. (152 mm). A 6-in. drop corresponds to an impact energy of 0.1944 J. The experimental uncertainty was estimated to be 7% of the normalized light yield as discussed in [47]. The ZnS:Mn TL results measured here are completely consistent with data collected by Bergeron et al. [42]. The TL data for ZnS:Mn exhibit a region where the emission yield experiences a rapid increase from 0.06 to 0.19 J, which corresponds to drop heights of 2 to 6 in. (51 to 152 mm). Due to experimental uncertainty, the TL yield does not appear to be a function of ZnS:Mn grain size for energies less than or equal to 0.19 J. Above 0.19 J, the TL emission yield continues to increase; however, it is at a much slower rate. The reason for this could be that for the lower energy impacts, there is not enough energy to break all the grains of powder. However, above 0.19 J, there is sufficient energy to break all the grains in the area of impact. For impacts with energies above 0.8 J, the TL yield for the 8.5- μm ZnS:Mn powder is statistically larger than the equivalent data for the 24.1- and 30- μm samples. It is possible that the methods used to manufacture these samples could play a significant role in TL yield. Additional research should be completed to better understand this phenomenon.

Results from Figure 3 also indicate that the TL yield from impacts with the EuD₄TEA samples are significantly brighter than those observed from the ZnS:Mn powders over any of the tested kinetic energies. In addition, the increase in TL does not appear to be linear. Below an impact kinetic energy of 0.2 J, the TL emission yield rises rapidly. Conversely, the TL yield rises more slowly above 0.2 J.

In order to determine the minimum amount of energy needed to produce TL, the 0.13-kg steel drop ball was replaced with a 10-g wooden ball (made for a drawer

handle) and 1-g Styrofoam ball (used with a fishing stopper). Both of these new balls had the same diameter as the original 0.13-kg steel bearing. Using balls of smaller mass allowed the impact energy to decrease proportionally. The Styrofoam ball dropped from a height of 2 in. had an available kinetic energy of 5×10^{-4} J (500 μJ) at impact. By contrast, the wooden ball had an available kinetic energy of 5×10^{-3} J (5 mJ) at impact.

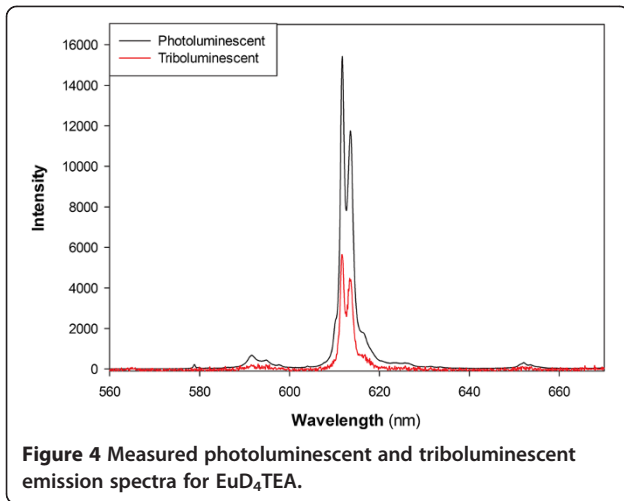
When tested with the wooden ball dropped from a height of 2 in., all three ZnS:Mn and the one EuD₄TEA samples produced a strong TL signal. By using the Styrofoam ball also dropped from a height of 2 in., both the 8.5- and 30- μm ZnS:Mn samples produced small amounts of detectable light. As a result, it can be safely assumed that the realistic limit for the 8.5- and 30- μm grain-sized ZnS:Mn is 500 μJ . It is possible that the detection kinetic energy might be lower if more expensive photomultiplier tubes were used to measure the emitted light in complete darkness.

Interestingly, the 24.1- μm ZnS:Mn sample did not produce light when the Styrofoam ball was dropped below a distance of 12 in. (305 mm), which corresponds to a kinetic energy of about 3.0 mJ. Light was also observed when the ball was dropped from a height of 18 in. (kinetic energy of 4.5 mJ). No other measurements were attempted between 12 and 18 in. Therefore, light is produced when a minimum of 3.0 to 4.5 mJ of energy is applied to the 24.1- μm ZnS:Mn powder. This result is likely caused by oxygen defects being added to the 24.1- μm powder during synthesis. Additional research is needed to understand this phenomenon.

The most intriguing result is the fact that EuD₄TEA appears to have an activation energy that is significantly less than that for 8.5- μm ZnS:Mn (500 μJ). A strong light emission was observed when a 1-g Styrofoam ball was dropped over a distance of 2 in. on the EuD₄TEA powder. In fact, when the amplifier gain was reduced by a factor of 10, the resulting measured light yield from EuD₄TEA was found to be similar to what was measured for ZnS:Mn. From this observation it can be concluded that the activation energy for EuD₄TEA is approximately ten times less, or 50 μJ , than what was measured for ZnS:Mn.

Photoluminescent and triboluminescent spectra

The measured photoluminescent and triboluminescent emission spectra for EuD₄TEA are shown in Figure 4. Notice that both emission peaks have the same peak wavelengths but differ in intensity yield. The spectra indicate that the luminescence from EuD₄TEA comes from the typical Eu⁴⁺-centered transitions from the ⁵D₀ levels to the lower ⁷F₀₋₄ levels as shown in Figure 5 [48]. Due to the high resolution of the spectrometer, multiple peaks were observed for each transition as shown in Table 2. The main emission occurred from the ⁵D₀ \rightarrow ⁷F₂



transition. In addition, the $^5D_0 \rightarrow ^7F_4$ transition was not observed due to the transition occurring around 705 nm, which is outside the limit of the Avantes spectrometer. This peak has been observed using an Ocean Optics S2000 spectrometer (Dunedin, FL, USA) with a larger wavelength range and is shown in [14].

The measured photoluminescent emission spectra for all three grain sizes are shown in Figure 6. The spectra indicate that the luminescence from ZnS:Mn comes from the Mn⁺-centered transitions from the $^6D_{9/2}$ level to the lower $^6S_{5/2}$ level as shown in Figure 5 [48]. The average emission peak wavelength for all three grain sizes of ZnS:Mn is about 585 nm. However, the peak wavelength for the 30- μ m ZnS:Mn powder is slightly smaller than the equivalent value for the 8.5- μ m sample. This small

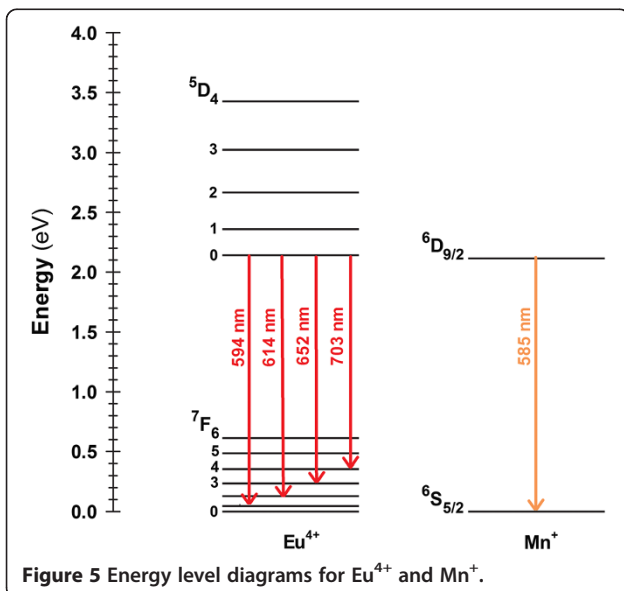


Table 2 Photoluminescent emission peak wavelengths for EuD₄TEA

Transition	Peak wavelengths (nm)
$^5D_0 \rightarrow ^7F_1$	578.8
	591.7
	594.9
	597.8
$^5D_0 \rightarrow ^7F_2$	611.7
	613.5
	616.5
$^5D_0 \rightarrow ^7F_3$	652.1
	653.7

difference is likely caused by the presence of oxygen traps in the 30- μ m ZnS:Mn that were put there during the high-temperature manufacturing process. Due to the limitations of the experiment, it was not possible to measure the triboluminescent emission spectra for each ZnS:Mn material using the Avantes spectrometer.

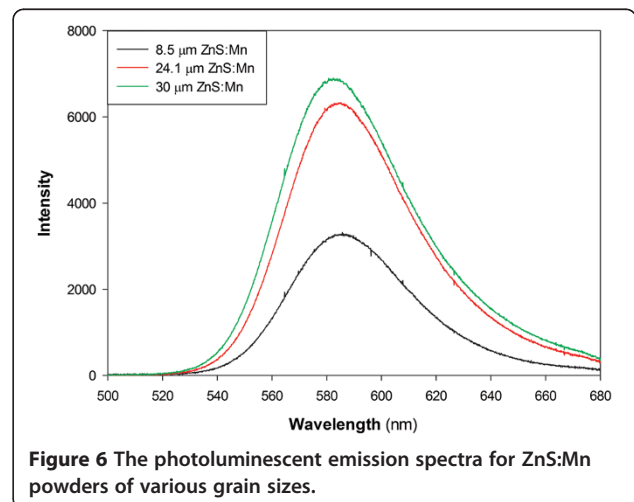
Triboluminescent decay times

For many luminescent materials, the reduction in light intensity from the cessation of excitation can be written as

$$I = I_0 \exp\left\{-\frac{t}{\tau}\right\} \quad (1)$$

where I is the fluorescence light intensity (arbitrary units), I_0 is the initial fluorescence light intensity (arbitrary units), t is the time since cessation of excitation source (seconds), and τ is the fluorescence decay time (seconds).

The time needed to reduce the light intensity to e^{-1} (36.8%) of its original value is defined as the fluorescence decay time (τ). Luminescence can be divided into two



groups: fluorescence and phosphorescence. Phosphorescence, also known as delayed emission, has a much longer decay lifetime than fluorescence. Typical phosphorescence lifetimes can vary from 100 ms up to many seconds in duration, while the lifetimes of fluorescent materials usually range from 1 ns to 10 ms. More specifically, phosphorescence is the emission of light from a triplet excited state, where the electron in the ground state and excited state has the same spin orientation. The triplet state is due to the fact that the spin flips take more time to complete. Fluorescence occurs in singlet states, with the excited electron having the opposite spin of the paired ground state, resulting in a short emission time for photons. The fluorescence decay time is unique to each material. It might be possible to use the fluorescence decay time as an indicator to gauge the production of TL from impacts. Some materials such as ZnS:Mn,Cu have multiple decay times. Equation 1 would be valid over a limited range of times.

Using decay time software as described in [45], the decay times were determined for each drop. From the data shown in Table 3, it appears though that the impact energy does not change the TL decay time for ZnS:Mn or EuD₄TEA. The average EuD₄TEA TL decay time over all drops was 583.116 ± 33.788 μs. The average 8.5-μm ZnS:Mn decay time was 299.901 ± 36.304 μs. The average 24.1-μm ZnS:Mn decay time was 278.071 ± 51.659 μs, and the average 30-μm ZnS:Mn decay time was 314.195 ± 50.722 μs.

The error for each was estimated using the standard deviation of all the drops.

Conclusions

This research shows that the TL light yield of EuD₄TEA and ZnS:Mn is a function of impact energy and can be used as the active element of an impact sensor. While both materials are affected by impact energy, they do not behave in the same manner. The ZnS:Mn TL light yield increases steeply in the lower region, while the EuD₄TEA shows a nonlinear increase. ZnS:Mn, on the other hand, has two regions with the second region experiencing an increase that appears to flatten out. The data also indicate that ZnS:Mn could be a better candidate for impact sensors if the impact energy needs to be determined very accurately. The ZnS:Mn can discern an energy difference of about 0.4 J while EuD₄TEA can only discern about 0.6 J. The data also indicate that EuD₄TEA is much better at detecting lower energy impacts. The activation energy for EuD₄TEA powder was found to be about 50 μJ, which is ten times less than the 500 μJ that was measured for 8.5-μm ZnS:Mn. As a result, it can be used to detect lower energy impacts with inexpensive light detectors.

While the triboluminescent emission spectrum may be influenced by the impact energy, the decay time for each material is not affected. As a result, using two different materials such as EuD₄TEA and ZnS:Mn at different locations can discern not only the impact energy, but

Table 3 Measured fluorescence decay times as a function of impact energy for EuD₄TEA and ZnS:Mn

Drop height inches	Drop ball material	Impact energy (J)	EuD ₄ TEA measured decay time (μs)	ZnS:Mn measured decay time (μs) for three powder grain sizes		
				8.5 μm	24.1 μm	30 μm
2	Styrofoam	0.0005	565.206 ± 2.239	-	-	-
2	Wood	0.0050	588.597 ± 8.681	326.000 ± 9.941	335.956 ± 10.136	356.080 ± 6.407
2	Steel	0.0648	576.592 ± 2.806	293.213 ± 6.257	264.836 ± 29.876	263.939 ± 22.629
3		0.0972	590.504 ± 9.916	286.412 ± 7.380	295.014 ± 40.635	301.326 ± 23.220
4		0.1296	616.529 ± 19.404	334.800 ± 12.142	237.292 ± 15.077	337.516 ± 23.173
5		0.1620	593.384 ± 9.869	286.302 ± 7.859	227.349 ± 15.597	316.889 ± 9.038
6		0.1944	594.192 ± 10.034	323.289 ± 14.231	274.365 ± 43.268	315.206 ± 32.572
12		0.3887	631.215 ± 19.503	327.635 ± 18.608	308.061 ± 11.503	322.258 ± 12.335
18		0.5831	545.704 ± 7.754	295.436 ± 10.212	288.926 ± 9.883	344.801 ± 27.567
24		0.7774	553.834 ± 10.101	271.866 ± 9.388	270.692 ± 15.376	294.759 ± 8.374
30		0.9718	563.390 ± 7.692	284.009 ± 18.979	315.032 ± 32.143	286.377 ± 9.757
36		1.1661	601.877 ± 17.009	311.170 ± 18.045	268.357 ± 6.568	348.106 ± 30.234
39		1.2633	562.417 ± 15.018	285.370 ± 29.089	245.892 ± 7.330	313.017 ± 29.935
42		1.3605	580.209 ± 13.274	273.215 ± 10.448	279.445 ± 15.953	284.267 ± 16.541
Averages			583.116 ± 33.788	299.901 ± 36.304	278.071 ± 51.659	314.195 ± 50.722

also the location using their unique decay times. More research is needed to determine if the triboluminescent emission energy keeps increasing for higher intensity impacts caused by ballistic and hypervelocity speeds.

Competing interests

The authors declare that they have no competing interests.

Authors' contributions

All authors contributed equally to this work. All authors read and approved the final manuscript.

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